Printing date 04/17/2015 Reviewed on 03/19/2015

1 Identification

· Product identifier

· Trade name: Matt's Casting Flux™

· Article number:

704-099

- · Recommended use and restriction on use
- · Recommended use: Flux
- · Restrictions on use: No further relevant information available.
- Details of the supplier of the Safety Data Sheet
- · Manufacturer/Supplier:

Yo. The Artists' Place Inc. 1498 Lower Water St. Suite 1117 Halifax NS B3J 3R5 1 902 999 2058 info@riogrande.com service@yuyo.ca

· Emergency telephone number:

ChemTel Inc.

(800)255-3924, +1 (813)248-0585

2 Hazard(s) identification

· Classification of the substance or mixture



GHS08 Health hazard

Carc. 1A H350 May cause cancer.

Repr. 1B H360 May damage fertility or the unborn child.



GHS07

Eye Irrit. 2A H319 Causes serious eye irritation.

· Additional information:

There are no other hazards not otherwise classified that have been identified.

0 percent of the mixture consists of ingredient(s) of unknown toxicity.

- · Label elements
- · GHS label elements

The product is classified and labeled according to the Globally Harmonized System (GHS).

· Hazard pictograms





GHS07 GHS08

· Signal word Danger

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· Hazard-determining components of labeling:

Quartz (SiO2)

Disodium tetraborate, decahydrate

· Hazard statements

H319 Causes serious eye irritation.

H350 May cause cancer.

H360 May damage fertility or the unborn child.

Precautionary statements

P280 Wear protective gloves/protective clothing/eye protection.

P264 Wash thoroughly after handling.
P201 Obtain special instructions before use.

P202 Do not handle until all safety precautions have been read and understood.

P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if

present and easy to do. Continue rinsing.

P308+P313 IF exposed or concerned: Get medical advice/attention. P337+P313 If eye irritation persists: Get medical advice/attention.

P501 Dispose of contents/container in accordance with local/regional/national/international

regulations.

- · Hazard description:
- · WHMIS-symbols:

D2A - Very toxic material causing other toxic effects



- · Classification system:
- · NFPA ratings (scale 0 4)



Health = 2 Fire = 0 Reactivity = 0

· HMIS-ratings (scale 0 - 4)



- * Indicates a long term health hazard from repeated or prolonged exposures.
- · Other hazards
- · Results of PBT and vPvB assessment
- · **PBT:** Not applicable.
- · **vPvB:** Not applicable.

3 Composition/information on ingredients

- · Chemical characterization: Mixtures
- · **Description**: Mixture of the substances listed below with nonhazardous additions.

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| ١. | | | | (|
|----|-------------|-----------------------------------|-----------------------|--------|
| | · Dangerous | components: | | |
| | 497-19-8 | sodium carbonate | 1 Eye Irrit. 2A, H319 | 60-80% |
| | 1303-96-4 | Disodium tetraborate, decahydrate | ♣ Repr. 1B, H360 | 20-40% |
| | 14808-60-7 | Quartz (SiO2) | Carc. 1A, H350 | 10-20% |

Additional information:

For the listed ingredients, the identity and exact percentages are being withheld as a trade secret.

4 First-aid measures

- Description of first aid measures
- · General information: No special measures required.
- · After inhalation:

Supply fresh air; consult doctor in case of complaints.

In case of irregular breathing or respiratory arrest provide artificial respiration.

· After skin contact:

Brush off loose particles from skin.

Immediately rinse with water.

If skin irritation is experienced, consult a doctor.

After eye contact:

Protect unharmed eye.

Remove contact lenses if worn.

Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.

· After swallowing:

Rinse out mouth and then drink plenty of water.

Do not induce vomiting; immediately call for medical help.

- · Information for doctor:
- · Most important symptoms and effects, both acute and delayed

Irritant to eyes.

Breathing difficulty

Coughing

- · Danger Danger of impaired breathing.
- Indication of any immediate medical attention and special treatment needed

No further relevant information available.

5 Fire-fighting measures

- Extinguishing media
- · Suitable extinguishing agents:

The product is not flammable.

Use fire fighting measures that suit the environment.

- · For safety reasons unsuitable extinguishing agents: None.
- · Special hazards arising from the substance or mixture

Formation of toxic gases is possible during heating or in case of fire.

- Advice for firefighters
- · Protective equipment:

Wear self-contained respiratory protective device.

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Wear fully protective suit.

• Additional information No further relevant information available.

6 Accidental release measures

· Personal precautions, protective equipment and emergency procedures

Ensure adequate ventilation.

Use personal protective equipment as required.

- Environmental precautions: Do not allow to enter sewers/ surface or ground water.
- · Methods and material for containment and cleaning up:

Pick up mechanically.

Dispose contaminated material as waste according to item 13.

Send for recovery or disposal in suitable receptacles.

Reference to other sections

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

7 Handling and storage

- · Handling:
- · Precautions for safe handling

Use only in well ventilated areas.

Prevent formation of dust.

Any deposit of dust which cannot be avoided must be regularly removed.

Information about protection against explosions and fires:

Keep respiratory protective device available.

- Conditions for safe storage, including any incompatibilities
- · Storage:
- Requirements to be met by storerooms and receptacles:

Store in cool, dry place.

Provide ventilation for receptacles.

· Information about storage in one common storage facility:

Store away from foodstuffs.

Do not store together with acids.

- · Further information about storage conditions: Keep receptacle tightly sealed.
- · Specific end use(s) No further relevant information available.

8 Exposure controls/personal protection

· Additional information about design of technical systems: No further data; see item 7.

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· Control parameters

| · Components with limit values that require monitoring at the workplace: | | | |
|--|--|--|--|
| 1303-96-4 Diso | 1303-96-4 Disodium tetraborate, decahydrate | | |
| REL (USA) | Long-term value: 5 mg/m³ | | |
| TLV (USA) | Short-term value: 6* mg/m³ Long-term value: 2* mg/m³ *as inhalable fraction | | |
| EL (Canada) | Short-term value: 6 mg/m³ Long-term value: 2 mg/m³ | | |
| EV (Canada) | Short-term value: 6 mg/m³ Long-term value: 2 mg/m³ inorganic, inhalable | | |
| LMPE (Mexico) | Short-term value: 6* mg/m³ Long-term value: 2* mg/m³ A4, *fracción inhalable | | |
| 14808-60-7 quartz | | | |
| PEL (USA) | see Quartz listing | | |
| REL (USA) | Long-term value: 0.05* mg/m³ *respirable dust; See Pocket Guide App. A | | |
| TLV (USA) | Long-term value: 0.025* mg/m³ *as respirable fraction | | |
| EL (Canada) | Long-term value: 0.025 mg/m³ ACGIH A2; IARC 1 | | |
| EV (Canada) | Long-term value: 0.10* mg/m³ *respirable fraction | | |
| LMPE (Mexico) | Long-term value: 0.025* mg/m³ A2, *fracción respirable | | |

- Additional information: The lists that were valid during the creation were used as basis.
- · Exposure controls
- · Personal protective equipment:
- General protective and hygienic measures:

The usual precautionary measures for handling chemicals should be followed.

Keep away from foodstuffs, beverages and feed.

Immediately remove all soiled and contaminated clothing.

Wash hands before breaks and at the end of work.

Avoid contact with the eyes and skin.

- Engineering controls: No further relevant information available.
- Breathing equipment:

Not required under normal conditions of use.

Use suitable respiratory protective device when high concentrations are present.

For large spills, respiratory protection may be advisable.

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· Protection of hands:



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation. Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

· Material of gloves

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

Penetration time of glove material

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

· Eye protection:



Safety glasses

· Body protection:

Not required under normal conditions of use.

Protection may be required for spills.

- Limitation and supervision of exposure into the environment Avoid release to the environment.
- Risk management measures

See Section 7 for additional information.

No further relevant information available.

9 Physical and chemical properties

- · Information on basic physical and chemical properties
- · General Information
- · Appearance:

Form:
Color:
Odor:
Odorless
Odor threshold:
Not determined.

pH-value:
Not applicable.

· Change in condition

Melting point/Melting range: 61 °C (142 °F)
Boiling point/Boiling range: 1575 °C (2867 °F)
lash point: Not applicable.

Flash point: Not applicable.
 Flammability (solid, gaseous): Not determined.
 Auto-ignition temperature: Not determined.

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· **Decomposition temperature**: Not determined.

· **Auto igniting:** Product is not self-igniting.

• Danger of explosion: Product does not present an explosion hazard.

· Explosion limits:

Lower:
Upper:
Not determined.
Not determined.

Vapor pressure:
Not applicable.

Density:
Relative density
Vapour density
Vapour density
Evaporation rate
Not determined.
Not applicable.
Not applicable.

· Solubility in / Miscibility with

Water: Slightly soluble.

• Partition coefficient (n-octanol/water): Not determined.

· Viscosity:

Dynamic: Not applicable. **Kinematic:** Not applicable.

· Other information No further relevant information available.

10 Stability and reactivity

- · Reactivity
- · Chemical stability
- \cdot Thermal decomposition / conditions to be avoided:

No decomposition if used and stored according to specifications.

· Possibility of hazardous reactions

Reacts with alcohols.

Reacts with acids.

- · Conditions to avoid No further relevant information available.
- Incompatible materials: Oxidizing agents
- Hazardous decomposition products:

Carbon monoxide and carbon dioxide

Toxic metal oxide smoke

11 Toxicological information

- · Information on toxicological effects
- · Acute toxicity:
- LD/LC50 values that are relevant for classification:

497-19-8 sodium carbonate

Oral LD50 4090 mg/kg (rat)

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- · Primary irritant effect:
- · on the skin: No irritant effect.
- · on the eye: Irritating effect.
- · Sensitization: No sensitizing effects known.
- · Subacute to chronic toxicity: No further relevant information available.
- Additional toxicological information:

Irritant

May damage fertility or the unborn child.

Carcinogenic categories

· NTP (National Toxicology Program)

14808-60-7 quartz

K

· OSHA-Ca (Occupational Safety & Health Administration)

None of the ingredients is listed.

· Probable Routes of Exposure

Inhalation.

Eye contact.

Skin contact.

· Acute effects (acute toxicity, irritation and corrosivity):

Irritating to eves.

May cause cancer by inhalation.

· Repeated Dose Toxicity: May cause damage to organs through prolonged or repeated exposure.

12 Ecological information

- · Toxicity
- · Aquatic toxicity: No further relevant information available.
- · Persistence and degradability No further relevant information available.
- · Behavior in environmental systems:
- · Bioaccumulative potential No further relevant information available.
- · Mobility in soil No further relevant information available.
- · Additional ecological information:
- · General notes:

Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.

• Other adverse effects No further relevant information available.

13 Disposal considerations

- · Waste treatment methods
- · Recommendation:

Must not be disposed of together with household garbage. Do not allow product to reach sewage system. The user of this material has the responsibility to dispose of unused material, residues and containers in compliance with all relevant local, state and federal laws and regulations regarding treatment, storage and disposal for hazardous and nonhazardous wastes. Residual materials should be treated as hazardous.

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Uncleaned packagings:

· Recommendation: Disposal must be made according to official regulations.

14 Transport information

· UN-Number

· DOT, ADR, ADN, IMDG, IATA Not Regulated

· UN proper shipping name

· DOT, ADR, ADN, IMDG, IATA Not Regulated

· Transport hazard class(es)

· DOT, ADR, ADN, IMDG, IATA

· Class Not Regulated

· Packing group

· DOT, ADR, IMDG, IATA Not Regulated

· Environmental hazards:

· Marine pollutant: No

· Special precautions for user Not applicable.

· Transport in bulk according to Annex II of

MARPOL73/78 and the IBC Code Not applicable.

· UN "Model Regulation":

15 Regulatory information

- Safety, health and environmental regulations/legislation specific for the substance or mixture
- United States (USA)
- ·SARA
- · Section 355 (extremely hazardous substances):

None of the ingredients is listed.

Section 313 (Specific toxic chemical listings):

None of the ingredients are listed.

· TSCA (Toxic Substances Control Act):

All ingredients are listed.

- · Proposition 65 (California)
- · Chemicals known to cause cancer:

14808-60-7 quartz

· Chemicals known to cause reproductive toxicity for females:

None of the ingredients are listed.

· Chemicals known to cause reproductive toxicity for males:

None of the ingredients is listed.

· Chemicals known to cause developmental toxicity:

None of the ingredients is listed.

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| | (Contd. of nogo 0) |
|--|--------------------|
| Carcinogenic categories | (Contd. of page 9) |
| · EPA (Environmental Protection Agency) | |
| 1303-96-4 Disodium tetraborate, decahydrate | I (oral) |
| IARC (International Agency for Research on Cancer) | |
| 14808-60-7 quartz | 1 |
| TLV (Threshold Limit Value established by ACGIH) | - |
| 1303-96-4 Disodium tetraborate, decahydrate | A4 |
| 14808-60-7 quartz | A2 |
| · NIOSH-Ca (National Institute for Occupational Safety and Health) | |
| 14808-60-7 quartz | |
| · State Right to Know Listings | |
| None of the ingredients is listed. | |
| · Canadian substance listings: | |
| · Canadian Domestic Substances List (DSL) | |
| All ingredients are listed. | |
| · Canadian Ingredient Disclosure list (limit 0.1%) | |
| None of the ingredients is listed. | |
| · Canadian Ingredient Disclosure list (limit 1%) | |
| All ingredients are listed. | |

· Other regulations, limitations and prohibitive regulations

This product has been classified in accordance with hazard criteria of the Controlled Products Regulations and the SDS contains all the information required by the Controlled Products Regulations.

· Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· Date of preparation / last revision 04/17/2015 / -

· Abbreviations and acronyms:

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation IATA: International Air Transport Association

ACGIH: American Conference of Governmental Industrial Hygienists

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

NFPA: National Fire Protection Association (USA)

HMIS: Hazardous Materials Identification System (USA)

WHMIS: Workplace Hazardous Materials Information System (Canada)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

Eye Irrit. 2A: Serious eye damage/eye irritation, Hazard Category 2A

Carc. 1A: Carcinogenicity, Hazard Category 1A

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Repr. 1B: Reproductive toxicity, Hazard Category 1B

· Sources

SDS Prepared by: ChemTel Inc.

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Toll Free North America 1-888-255-3924 Intl. +01 813-248-0573

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